



INSTRUCTIONS

Kit Number:

90500316 REV A

Kit Description:

The Western Solo Seat Installation Kit contains all fasteners and hardware required to install a Western Solo seat to the vehicle. For complete seat replacement, specific Western Solo Seat selection is required in addition to this hardware kit.

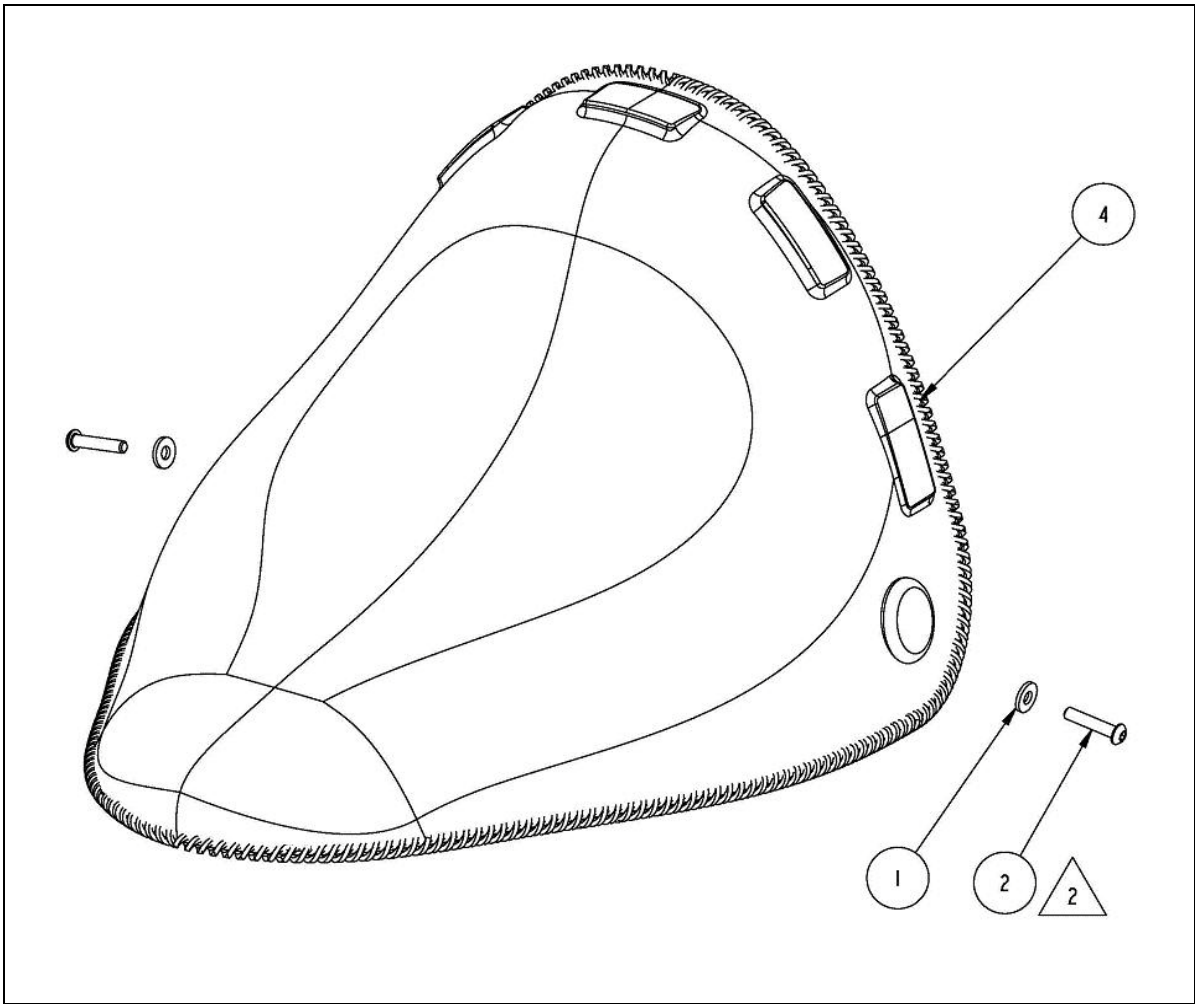
Installation Instructions:**Removal**

1. Remove seat fasteners and washers from current seat
2. Remove seat

Installation

1. Place the seat tongue under the frame mount.
2. Align the seat side brackets to the frame holes.
3. With seat resting on frame rails, bend lower portion of seat corner up to expose mounting through hole in frame.
4. With seat corner held upward, slip the 5/16"-18 button head bolt with washer through the frame and thread into weld nut on the seat tab. Do achieve full install torque.
5. Repeat Steps #3 and #4 for opposite side of seat.
6. Achieve final fastener installation torque of 75-95 inch pounds each fastener (2X).

Exploded View of Assembly:



Kit Bill of Material:

ITEM	PART NUMBER	PART DESCRIPTION	QTY
1	70496920	1/4 Flat Washer, Type A-N, Steel, Chrome	2
2	70196384	1/4-20 X 1.25" Button Head Cap Screw, Chrome	2
3	90800089	Western Saddle Solo Seat Installation Instructions	1
4	Select Below	Western Saddle Solo Seat	1

Additional Kit Requirements:

PART NUMBER	PART DESCRIPTION	QTY
51600081	Western Saddle Solo Seat, Premium Black and Brown	1
51600082	Western Saddle Solo Seat, Premium Brown and Black	1

Kit Retro-fit-ability to Existing Models:

Y: Directly Retro-fit-able

M: Retro-fit-able with some modification, see your local service provider for details

N: Not Retro-fit-able

MODEL YEAR	MODEL FAMILY					
	CHIEF	SCOUT	N/A	N/A	N/A	N/A
1998	N	N				
1999	N	N				
2000	N	N				
2001	N	N				
2002	N	N				
2003	M	N				
2004	M	N				
2009 +	Y	N				

Disclaimer:

To help maintain the value of your motorcycle and to keep from voiding your factory warranty, please remember that skilled technicians using equipment and methods recommended by IMC are best qualified to perform all major repairs and service including installation of Parts and Accessories. Your authorized Indian Motorcycle Dealer knows your motorcycle best and should be consulted for service and assistance.